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#5A
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Serial No. 10/075,106
(Attorney Docket No. H-204604)

Filed February 13, 2002

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METHOD OF PRODUCING THERMALLY
SPRAYED METALLIC COATING WITH
ADDITIVES

PRELIMINARY AMENDMENT

Commissioner for Patents
Washington DC 20231

Prior to examination of the above-identified application, please enter the following amendment:

IN THE SPECIFICATION:

Please replace the paragraph beginning at page 1, line 21, with the following paragraph:

A method of thermally spray coating a cylinder wall of a light metal engine block includes providing high velocity oxygen-fuel (HVOF) device and advancing a feed wire of ferrous-based material into the HVOF device to locate a tip end of the wire in a high temperature zone of the HVOF device. High velocity jet flows of oxygen and gaseous fuel are